GLOBAL GATEWAY CERTIFICATIONS

MALAYSIAN SUSTAINABLE PALM OIL (MSPO)

CERTIFICATION AUDIT REPORT

Part 4: General Principles for Palm Oil Mills

TH Plantations Berhad Kluang Complex

-Group Certification-

ANNUAL SURVEILLANCE AUDIT 1 17th July 2019

Revi	Revision History				
Rev	Date	Description	Performed by	Role	Signature
Α	12/10/2019	Issued as Draft Report	Ismadi bin Ismail	Lead Auditor	100 - P
Α	19/10/2019	Issued as Final Report	Ismadi bin Ismail	Lead Auditor	100 P
В	23/10/2019	Final Report Approved	Muhammad Syafiq bin Abd Razak	Certifier	on.

Ackn	Acknowledgment by TH Plantations Berhad					
Rev	Date	Description	Management	Role	Signature	
			Representative			
В	23/10/2019	Acceptance of the contents	Mr. Ahmad Anuar bin Sairi	General Manager (CEO's Office)	Amy.	

Declaration

The auditor(s) has (had) no personal, business or other ties to the client and the assessment is carried out objectively and independently.

WITH INTEGRITY WE SERVE



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Note: Section II of this report contain confidential information and been protected from public disclosure.

SECTION I: PUBLIC SUMMARY REPORT

1.1 **Certification Scope**

Global Gateway Certifications Sdn. Bhd. (GGC) has conducted the Certification Assessment of TH Plantations Berhad, Kluang Complex [Mill & Estates]. During this Annual Surveillance Assessment 1 (ASA 1), the audit team were briefed by Mill Manager, of the supply base disposition. The source of FFB supplies to Bukit Lawiang POM are from their own estates [Bukit Lawiang Estate and Gunung Sumalayang Estate] and from out-grower and other smallholders.

This assessment was conducted onsite on 17th July 2019 to assess the compliance of the certification unit against the "MS 2530-4:2013 Malaysian Sustainable Palm Oil (MSPO) Part 4: General Principles for Palm Oil Mills". The scope of certification is "Production of Sustainable Crude Palm Oil and Palm Kernel".

1.2 Company details and Contact information

Company Name	TH Plantations Berhad
Business Address	Menara TH Platinum, Level 31-35, No. 9 Persiaran KLCC, 50088 Kuala Lumpur
Contact Person	Mr. Ahmad Anuar bin Sairi
Office Telephone +603 2603 4800	
E-Mail	anuar@thplantations.com

1.3 **Certification Unit**

Name of the Certific	cation Unit	Kilang Sawit Bukit Lawiang
Mill Capacity (MT/HR)		40
Site Address		Peti Surat 114, 86007 Kluang, Johor
GPS Reference of	Longitude	E 103°26'04.5"
the site office	Latitude	N 1°57'54.1"

	License No.	500107504000
MPOB License Information	Scope of Activity	 Sell and transport FFB, PK, CPO, SPO Buy and transport FFB, PK, CPO Storage of CPO, PK, SPO Processing of FFB



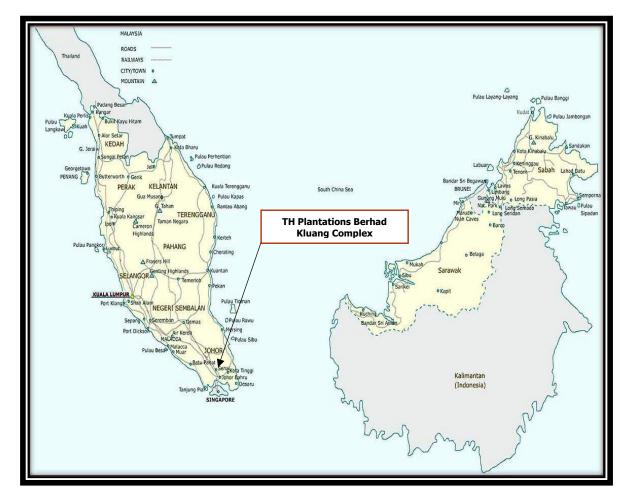
Expiry Date 31/05/2020

Others Sustainability Certification

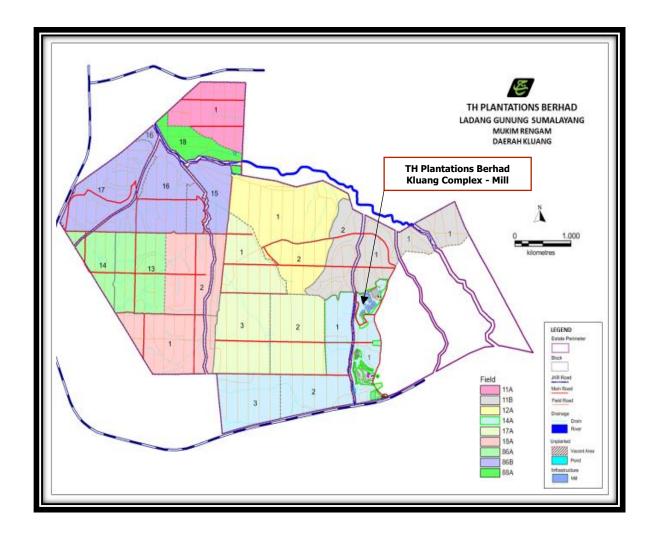
No	Name of the Site	Others Sustainability Certification	
1.	Kilang Sawit Bukit Lawiang	NIL	

1.4 Map Showing Geographical Location

1. Kilang Sawit Bukit Lawiang



2. Kilang Sawit Bukit Lawiang



1.5 Production Area, Actual and Projected FFB Production (MT)

Production for Certified Unit

Kilang Sawit Bukit Lawiang	Projected from last audit [July 2018-June 2019]	Actual Production for 12 Months [July 2018-June 2019]	Projected Production for next 12 Months [July 2019-June 2020]
FFB Summary (MT)	150,880	207,974.54	170,000
CPO Summary (MT)	35,670	41,415.87	33,309
PK Summary (MT)	9,116	10,611.53	8,632

[#] FFB's Own Estates

Production for Uncertified Unit

Kilang Sawit Bukit Lawiang	Projected from last audit [July 2018-June 2019]	Actual Production for 12 Months [July 2018-June 2019]	Projected Production for next 12 Months [July 2019-June 2020]
FFB Summary (MT)	129,722	143,976.98	172,720
CPO Summary (MT)	25,385	27,701.85	33,309
PK Summary (MT)	6,487	7,557.29	8,634

1.6 **Certificate Details**

Certification body	Global Gateway Certifications Sdn. Bhd.,
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No. 10 Jalan Rasmi 7, Taman Rasmi Jaya,

68000 Ampang,

Selangor Darul Ehsan, Malaysia.

Tel.: +603 4256 2689; Fax: +603 4256 2687

Website: www.gqc.my

Assessment standard (MSPO) Part 4: General principles for palm oil mills

Certificate number GGC-THPB002-MSPO-00-2018

Initial certificate issued date 03rd August 2018

Certificate expiry date 02nd August 2023



Stage 1 assessment date 29th March 2018

Stage 2 / Main Assessment 12th May 2018

Annual Surveillance 1 [ASA 1] 16th May 2019

Annual Surveillance 2 [ASA 2] May 2020

Annual Surveillance 3 [ASA 3] May 2021

Annual Surveillance 4 [ASA 4] May 2022

1.7 Qualification of the Lead Assessor and Assessment Team

Lead Auditor

Name: Ismadi bin Hj. Ismail

He holds Diploma in Planting Industry Management from MARA Institute of Technology, Kuantan Pahang. 24 years of working experiences with various plantation companies and skills in Best Agriculture Practices (GAP) for plantation. Fully trained in CoP, MSPO and OSHAS. Qualified as Lead Auditor/Auditor for MSPO and CoP. Involved in MSPO assessment since 2017. Completed and certified MSPO Auditor course in 2017 held by SGS (M) Sdn Bhd and ISO 9001:2015 lead auditor course by TOMC. Member of GGC MSPO audit team.

During this assessment, he assessed on the aspect of Transparency, Safety and Health, Employment Condition, Social and community engagements, stakeholder's consultation and workers welfare. Able to speak and understand Bahasa Malaysia and English

Auditor

Name: Mohd Fadzli bin Bistamam

Post graduate qualification in Agricultural Engineering with more than 7 years working experience in Oil Palm Plantation Industry. More than 7 years of working experience in Oil Palm Plantation Industry with skills in Good Agricultural Practices (GAP) and Integrated Pest Management (IPM). Experience in managing estate workers, handling of mineral and peat soil and knowledgeable in chemical control of weeds and Pest & Dieses in Oil Palm Plantation Sector. Fully trained in similar agriculture certification programs such as RSPO, MSPO and ISCC. Completed and certified in ISO 9001:2015, RSPO Lead Auditor Course, MSPO Training and ISCC Basic Training. Thus, became qualified Lead Auditor for the above programs. Involved in Oil Palm Sustainability Audit since year 2016. Involved in audits conducted in Malaysia, Indonesia, Papua New Guinea, Ivory Coast, India and Singapore. Member of GGC MSPO audit team. Able to write and speak in Bahasa Malaysia and English.



Auditor

Name: Mohd Razin bin Bakal

Graduate in Degree of Accountancy with University Putra Malaysia. Having 16 years of working experience in various field in Malaysia, Africa and Indonesia. Have enough knowledge and experiences in oil palm estate operation inclusive of estate administrative, budget preparation, jungle clearing, new planting, nursery establishment and management, harvesting, field upkeep and maintenance, safety and health, vehicle running and skills in Good Agricultural Practices (GAP) including Integrated Pest Management (IPM). Involved in MSPO auditing since 2018. Qualified as Lead Auditor/Auditor for MSPO 2530:2013, ISO 14001:2015 and ISO 9001:2015 from Sirim Berhad. Member of GGC MSPO audit team. Able to speak and understand Bahasa Malaysia and English.

1.8 Audit Methodology

The audit was conducted based on sampling following the method as specified in the MSPO requirements (MSPO-Questionnaire Self-Assessment – RA). The sampling was calculated and determined prior to the audit assessment. In the case of this certification unit, sampling calculation was not applied as there is only one palm oil mill, namely "Kilang Sawit Bukit Lawiang".

The assessment activities include of documents review and site inspection. The documents that had been reviewed among others were company policy, internal procedures, management system procedures, waste management procedures, legal documents etc. Significant issues that would impact to the environmental and social were also been verified.

The methodology for collection of objective evidence was established during physical site inspections, observation of tasks and processes, interviews of stakeholders, interview of officers, review of documents and data. Checklists and questionnaires were used to guide the collection of information and the comments made by external stakeholders were also been taken into consideration in this assessment.

Appendix A (Audit Plan) details the actual assessment plan. Stakeholders were consulted randomly during the assessment to obtain feedback on the management compliance and performance (Appendix C) of MSPO.

1.9 **Audit Plan Information**

Audit Date	17 th July 2019
Name of site(s) visited	Kilang Sawit Bukit Lawiang
Total number of man-days spent	3 man-days

1.10 Audit Result Summary Findings

Findings category			
Category Number		Status (Closed/Open/Not Applicable/No Action Requires)	
Major Nonconformities	4	Closed	
Minor Nonconformities	0	No action requires	
Area of Concern	0	No action requires	



Noteworthy /Positive	4	No action requires
Comments		

1.11 Stakeholder Consultation

As per ACB-Malaysian Sustainable Palm Oil (MSPO); ACB-OPMC4; Issue 1, 01st August 2017; Stakeholder Consultation Requirements For Certification Bodies Operating Oil Palm Management Certification, the stakeholder consultation shall be carried out in stage 2 and recertification audit cycle of the management unit.

GGC has published the public notification on 09th July 2019 and as to accommodate a stakeholders' consultation meeting for mill and estate.

The aim of stakeholder consultation is to ensure that the MSPO requirements are continuously implemented and adhere to, as well as others aspects that they considered could be improved. The auditor begin consultation with brief explained on the purpose of the audit, interviewed and record comments made by the stakeholders. The comments were verified with the Mill Management before incorporating into the assessment findings. There was no negative complaint or feedback received during the audit or during the field assessment when interviewing with the stakeholders. The details is as per table below,

No	Stakeholders	Subject raised / Identified Risk	Company response and	Assessment
	Name		proposed action to be taken.	team findings
			[What we did]	[Outcome]
2.	Stakeholders A (Mill Workers)	 Company well managing the welfare, health and safety of their workers. They have been treated equally without any discrimination. Their salary was according to Minimum Wage Order 2018 	No action requires	Positive findings
3.	Stakeholder B (Mill Gender Representatives)	 They have been treated equally without any discrimination. No sexual harassment reported. 	No action requires	Positive findings

1.12 **Recommendation**

The company has established sustainability policy, objectives and procedures that define an effective system for the administration and control of sustainability management system throughout all operation activities of TH Plantations Berhad, Kilang Kelapa Sawit Bukit Lawiang. The Assistant General Manager is in charge and ensures that facility and his subordinates comply with the requirements and procedures stated in this manual. The mill also being assisted by TH Plantations Berhad, Sustainability Department.

The management is committed to comply with MSPO system by giving awareness training to all personnel involved in this standard to make them understand the procedures and implementation of the standard. The employees are aware of the requirements of MSPO. There was no complaint or feedback received during this Annual Surveillance Audit.



Since this is a surveillance audit, therefore this report will be internally reviewed for certification decision by GGC and external peer review by independent reviewers (Qualified by MPOCC) not required. During this Annual Surveillance Audit [based on MS 2530-4:2013 Malaysian Sustainable Palm Oil (MSPO)] Part 4: General principles for Palm Oil Mills"), 4 major non-conformities have been raised to the facilities that being audited.

Since the audit objectives as mentioned in the audit plan have been achieved and assessment resulted of major non-conformity findings is closed. Therefore, the lead auditor recommends to continue the certificate of compliance "MS 2530-4:2013 Malaysian Sustainable Palm Oil (MSPO) Part 4: General Principles for Palm Oil Mills" to Kilang Kelapa Sawit Bukit Lawiang.

1.13 Date of Next Surveillance Audit

The second annual surveillance assessment visit will be scheduled after 12 months of the MSPO Certificate being issued.

1.14 Confidentiality

GGC auditors will not discuss or reveal any of the confidential information seen during the audit to any third party. Any public summary of the main assessment will be approved by the client prior to publication.



1.15 **Abbreviations Used**

BOD	Biological Oxygen Demand
CHRA	Chemical Health & Risk Assessment
CIP	Continuous Improvement Plan
COD	Chemical Oxygen Demand
CoP	Code of Practise
CSPO	Certified Sustainable Palm Oil
CPO	Crude Palm Oil
CSPK	Certified Sustainable Palm Kernel
DOE	Department of Environmental
DOSH	Department of Occupational Safety and Health Malaysia
EIA	Environmental Impact Assessment
EMP	Environmental Management Plan
FFB	Fresh Fruit Bunch
FGS	Finished Good Stock
GAP	Good Agriculture Practise
GHG	Greenhouse Gas
GGC	Global Gateway Certifications Sdn Bhd
HIRARC	Hazard Identification, Risk Assessment and Risk Control
ISCC	International Sustainability & Carbon Certification
IPM	Integrated Pest Management
THP	Tabung Haji Plantation
MPOB	Malaysian Palm Oil Board
MSPO	Malaysian Sustainable Palm Oil
NCR	Non-Conformance Report
NGO	Non-Government Organization
OHS	Occupational Health & Safety
OHSAS	Occupational Health and Safety Assessment Series
PK	Palm Kernel
POM	Palm Oil Mill
POME	Palm Oil Mill Effluent
PPE	Personal Protective Equipment
RSPO	Roundtable on Sustainable Palm Oil
SEIA	Social Environmental Impact Assessment
SOP	Standard Operating
SPO	Sludge Palm Oil

SECTION II: ASSESSMENT FINDINGS BY PRINCIPLES AND CRITERIA

2.1 Principle 1 : Management commitment and responsibility Malaysian Sustainable Palm Oil (MSPO) Policy Criterion 1 **Indicator 1** Policy for the implementation of MSPO shall be established. Summary TH Plantations Berhad has established Sustainability Policy. The policy was established on 01st March 2019, which was approved by the CEO, Muzmi Bin Mohamed. The policy is written in Bahasa and English language. Communication and consultation process are also communicated through training programs and attendance lists was sighted and duly recorded. Training on MSPO awareness was conducted on 01.01.2019 as per attendance form sighted (Kesedaran Polisi MSPO, Keselamatan dan Alam Sekitar). ⊠ Yes In Compliance No Not Applicable **Indicator 2** The policy shall also emphasize on the commitment to continual improvement with the objective of improving the milling operation. **Summary** TH Plantations Berhad has established Sustainability Policy. The policy has been proved by Mr. Muzmi bin Mohamed; Chief Executive Officer dated on 1st March 2019. 1. Stated in the Sustainability Policy; Point no 2 - "To continuously improve our operations in line with social, environmental and economic requirements". In Compliance Yes No Not Applicable Criterion 2 Internal audit Internal audit shall be planned and conducted regularly to determine the strong and weak Indicator 1 points and potential area for further improvement. Summary TH Plantations Berhad has established MSPO Procedure on the Internal Audit, MSPO-TH-01; Rev 0; Date 10/01/2018. The internal audit done annually by team appointed as Internal Auditors from TH Plantations Berhad, Head Quarters. Sighted the internal audit programme - "Annual THP MSPO Certification Program 2019" planned by Sustainability & Investor Relations Department. Prepared by En Mohd Uzair bin Rozali. No **In Compliance** Not Applicable Indicator 2 The internal audit procedures and audit results shall be documented and evaluated, followed by the identification of strengths and root causes of nonconformities, in order to implement the necessary corrective action.



Summary

H Plantations Berhad has established MSPO Procedure on the Internal Audit. MSPO-TH-01; Rev 0; Date 10/01/2018.

The purpose of this procedure is to describe the audit process conducted internally to determine TH Plantations Berhad's estate and mill operations are effectively implemented to comply with the Malaysian Sustainable Palm Oil (MSPO) standards.

The internal audit conducted by En. Mohd Uzair bin Rozali on 30.04.2019 as per MSPO Internal Audit Report KIlang Sawit Bukit Lawiang Audit Ref. No: (4)THP/MSPO/KLUANG/SIR(KSBL 01/19). The findings were documented in the Internal Audit Findings Summary. Total of 4 NC and 2 Observations raised by the internal audit team.

In Compliance ☐ Yes ☐ No ☐ Not Applicable

Indicator 3 Re

Reports shall be made available to the management for their review.

Summary

Sighted the internal audit report done by Sustainability Department. The report is available for Management to review and being responded in timely manner.

In Compliance \square Yes \square No \square Not Applicable

Criterion 3 Management review

Indicator 1

The management shall periodically review the continuous suitability, adequacy and effectiveness of the requirements for effective implementation of MSPO and decide on any changes, improvement and modification.

Summary

TH Plantations Berhad has established the Management Review Procedure. MSPO-TH-02; Rev 0; Date 10/01/2018.

Latest management review meeting was held on 20th May 2019 at mill meeting room. Meeting was attended by Mill Manager, Assistant Manager and Staff. All findings from MSPO internal audit and other matters related to MSPO were discussed during the meeting conducted.

As per stated in the procedure, the Mill Assistant General Manager is responsible for arranging the meeting, preparing meeting agenda, determine scheduled date and meeting minutes. The agenda shall be as listed below:

- 1. Review action items from previous meetings.
- 2. Review the suitability of the policy.
- 3. Review process performance and product conformity including suitability and achievement of the quality objectives and other measures.
- 4. Review feedback from customers and other interested parties including data relating to customer perception of weather the organization has met customer requirements (include positive feedback as well complaints). Review customer delivery performance.
- 5. Review summary and status of non-conformities.



	 Review any changes or requirements that might affect the QMS, e.g. revisions to the MSPO standard, legal & regulatory issues or new processes. Review resource issues such as: Human – current adequacy and future needs, competency, training, organization chart and job descriptions (responsibility, authority and communication); Facility – adequacy, suitability and maintenance of buildings, work environment and services (e.g. communications). Any other business or quality planning. (e.g financial, social, environmental, statutory, regulatory, marketing, etc) 					
	In Compliance ☐ Yes ☐ No ☐ Not Applicable					
Criterion 4						
Indicator 1	The action plan for continual improvement shall be based on a consideration of the main social and environmental impact and opportunities for the company.					
Summary	TH Plantations Berhad has established Sustainability Policy. The policy has been proved by Mr. Muzmi bin Mohamed; Chief Executive Officer dated on $1^{\rm st}$ March 2019.Stated in the Sustainability Policy; Point no 2 – "To continuously improve our operations in line with social, environmental and economic requirements".					
	TH Plantations Berhad also has established the Management Review Procedure. MSPO-TH-02; Rev 0; Date 10/01/2018, Appendix 2: Continuous Improvement Plan. As evidence, the plan was prepared by En. Ahmad Farhan B. Ali and approved by Mill Manager, En. Md. Nazri B. Md. Noh. The plan is categorized into Social and Environmental. Example plan for year 2019:					
	 Replacing leaking roof on process building to ensure safe working condition Constructing a hut in furrow area as a facility to workers during raining Purchasing DO Testing Equipment to monitor POME 					
	In Compliance ☐ Yes ☐ No ☐ Not Applicable					
Indicator 2	The company should establish a system to improve practices in line with new information and techniques; and for disseminating this information throughout the workforce.					
Summary	The mill is in progress of installing a unit of ESP in Boiler Chimney. Sighted meeting between the mill and Bahagian Kejuruteraan Ibu Pejabat held on 14.03.2019					



Not Applicable

Department.

In Compliance

Others current practices continued and guide by Mill Advisor and Engineering

☐ No

2.2 Principle 2: Transparency

Criterion 1 Transparency of information and documents relevant to MSPO requirements

Indicator 1 The management shall communicate adequate information to other stakeholders on environmental, social and legal issues relevant to sustainable practices in the relevant languages and forms.

Summary

TH Plantations Berhad has established the Stakeholder Communication & Consultation Procedure. MSPO-TH-03; Rev 2; Date 23/04/2019. (third release). The policy has identified the procedure of arrangement for consultation and communication by TH Plantations estate and mill management with its relevant stakeholders and how their concern and view are addressed.

Stakeholder Meeting was conducted on $31^{\rm st}$ October 2018 by En. Md. Nazri bin Md. Noh, The Mill Manager attended by 60 external stakeholders at Dewan Complex THP Kluang, Johor.

In Compliance	oxtimes Yes	□ No	☐ Not	Applicable
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Indicator 2 Management documents shall be publicly available, except where this is prevented by commercial confidentiality or where disclosure of information would result in negative environmental or social outcomes

Summary

Sighted Reference Document List guideline by Head, Sustainability and Investor Relations, last updated 10^{TH} April 2018 as stated below:-

No	Reference Document	Confidential	Non Confidential
1	Policy		/
2	Standard Operating Procedure	/	
3	Management and Discussion Analysis		/
4	Corporate Information		/
5	Corporate Structure		/
6	Board Directors		/
7	Senior management Profiles		/
8	Corporate Responsibility		/
9	Statement of Corporate Governance		/
10	Statement on Risk Management & Internal Control		1
11	Audit Committee Report		/
12	Additional Compliance Information		/
13	Performance Statistic		
14	Consolidated Financial Statements		/
15	www.thplantations.com.my		

All these documents were sighted in the mill office. Requests for official documents through the mill office will have to go through the mill senior manager/assistant in



	charge, whom will make the decision as to whether the information can be shared to or viewed by the person requesting the information or document.									
	In Compl	liance	\boxtimes	Yes			No		Not Applica	able
Criterion 2	Transpare	ent meth	od of	commu	nicatio	n an	d consultati	on		
Indicator 1	Procedure stakeholde		e esta	ablished f	for cons	ultat	ion and com	munic	ation with th	e relevant
Summary	TH Plantation Berhad has established Standard Operating Procedures (SOP) for Stakeholders Engagement/Negotiation—SOP MSPO-TH-03. Rev: 0, Date: 01.11.2017 Page 1-6. The policy has identified the procedure of arrangement for consultation and communication by TH Plantations estate and mill management with its relevant stakeholders and how their concern and view are addressed.									
	In Compl	liance	\boxtimes	Yes			No		Not Applica	able
Indicator 2	The man responsible						ement offici I.2.2.1).	als a	t the oper	ating unit
Summary		ge Clerk					agenda is F bin Md No			
	In Compl	liance	\boxtimes	Yes			No		Not Applica	able
Indicator 3							ation and cor olders shall b			
Summary	Sighted latest stakeholders list updated on 2 nd May 2019 by Ahmad Farhan bin Ali, Assistant Mill Manager.									
							No of	stakel	nolders	
			G	overnmer	nt			24		
				B Supplie				4		
		Su		s / Contra Refineries				37		
				Total				65		

Stakeholder Meeting was conducted on 31st October 2018 by En. Md. Nazri bin Md. Noh, The Mill Manager attended by 60 external stakeholders at Dewan Complex THP Kluang, Johor.

For Internal Stakeholders, sighted briefing about "Taklimat Kesedaran Polisi THP (MSPO, Safety & Environmental) with total of 55 mill's worker involved conducted by



Kilang Sawit Bukit Lawiang on 01.01.2019 at Tempat Berkumpul Kilang Sawit Bukit Lawiang. Sighted the briefing material and attendance list. In Compliance ⊠ Yes No Not Applicable **Criterion 3 Traceability Indicator 1** The management shall commit itself to implement and maintain the requirements for traceability and shall establish a standard operation procedure for traceability. The THP has established the MSPO Procedure: Title FFB Traceability. MSPO-TH-04; Rev Summary 0; Date 1st November 2017. Sighted the Security will check the followings before the vehicles are allow to enter the mill premises: a. Date b. Vehicle Number c. Name of driver d. Name of Supplying Estate / Field No e. Time in / Out Later, the loaded FFB to be weighed at the weighbridge with following information: a. Date of weighing b. Name of Supplier c. Gross/Tare/Net Weight d. Contact Number e. Weighbridge ticket number f. Description of contents a. Vehicle number h. Name of driver Time in / out Then, the FFB being unload at ramp and the crop being graded by grading team. Result of grading being recorded in Grading Chit. Upon completion, the vehicles need to weigh empty in order to obtain actual FFB weight, data synchronizing from the first weighing. The lorry will leave the mill with Received Ticket. ⊠ Yes In Compliance No Not Applicable **Indicator 2** The management shall conduct regular inspections on compliance with the established traceability system. The Mill Management team holds the responsibility on regular inspection of traceability Summary system. Periodical inspections also being conducted through Mill Advisor and Internal Audit Team. The effectiveness of the monitoring will evidence in the internal audit and visit report findings.



	In Compliance	\boxtimes	Yes		No		Not Applicable
Indicator 3	The management maintain the traceal		•	ıssign	suitable em	nployee	es to implement and
Summary	The person in charge Clerk approved by N	-					ohamad, Weighbridge 08.01.2018.
	In Compliance	\boxtimes	Yes		No		Not Applicable
Indicator 4	Records of storage, shall be maintained		s, delivery or tr	anspo	ortation of cru	ıde pal	m oil and palm kernel
Summary	Sales and Purchase the supplier.	s will	be based on d	eman	d and has ag	ıreeabl	e documentation with
	Sighted the record maintained and the				-		B. This record being and mill.
	In Compliance	\boxtimes	Yes		No		Not Applicable

2.3 Principle 3 : Compliance to legal requirements

Criterion 1 Regulatory requirements

Indicator 1 All operations shall be in compliance with applicable local, national and ratified international laws and regulations.

Summary

The Company has established and updated list of Legal & Other Requirement Register (LORR) Ref No. MSPO-TH-P3-C1-1 that are applicable for the Mill dated 01.01.2019. It includes the following:

	Permit / Licenses	Reference, Permit or	Expiry Date
		Licenses Number	
1	Emergency Response Team	JH1202014	2016
2	Permit to Purchase, Store and Use of Sodium Hydroxide,	002528	31.12.2019
3	Permit Barang Kawalan Berjadual	J029723	04.03.2020
4	MPOB	500107504000	31.05.2020
5	МРОВ	539203004000	31.05.2020
6	МРОВ	502025802000	31.05.2020
7	WXX 2696	4385713	25.02.2020
8	WMA 6536	1933624	15.7.2019
9	JQD 1083	5964540	12.3.2020
10	JPK 7059	4664019	27.2.2020



	11 Bekalan Air J	Johor (BAKAJ)	08/A/Klg/0	08/A/Klg/015 31.12.2019		
	In Compliance	⊠ Yes	□ No	☐ Not Applicable		
Indicator 2	The management requirements regist		evant laws related to	o their operations in a legal		
Summary	The list is fully covered the requirements that related to MSPO compliance. List of lav applicable in mill as listed below: 1. Occupational Safety and Health Act, 1994 2. Factories and Machinery Act, 1967 3. Electrical Supply Act 1990 4. Fire Services Act, 1988 5. Code of Practice For Safe Working in A Confined Space, 2001 6. Environmental Quality Act, 1974 7. Workers' Minimum Standards of Housing and Amenities Act 1990 8. Akta Kerja 1955 9. Employee Provident Fund Act 1991 10. Employees Sosial Security Act 1969 11. Akta Kesatuan Sekerja 1959 12. Minimum Retirement Age Act 2012 13. Minimum Wages Order (Amendment) 2018 14. Weights and Measures (Act 71) Regulations, 1981 15. Malaysia Palm Oil Board Licensing Regulation (2005) 16. Akta 716, Pemuliharaan Hidupan Liar					
	In Compliance	⊠ Yes	□ No	☐ Not Applicable		
Indicator 3			hall be updated as a second of the coming into force.	and when there are any new		
Summary	As per interviewed with Puan Norazlina Binti Ismail, General clerk will update any new amendments or any new regulations received from the following sources: HQ Department Communication with law/enforcement officers Website.					
	In Compliance	⊠ Yes	☐ No	☐ Not Applicable		
Indicator 4			person responsible t gulatory requirements	to monitor compliance and to		
Summary	the legal requireme	ent register is Pu tment letter date	ian Norazlina Binti Isn ed 8th January 2018 s	ck and update the changes in nail, General Clerk signed by En. Md Nazri Bin Md		



	In Compliance	\boxtimes	Yes		No.		Not Applicable
Criterion 2	Land use rights						
Indicator 1	The management land use rights of c			t their oil pa	ılm milling a	ctivitie	es do not diminish the
Summary	Mill's area is locat Sumalayang and B				D 4747 wh	ich wa	s shared by Gunung
	In Compliance	\boxtimes	Yes		No		Not Applicable
Indicator 2	The management sland tenure and the	-				wners	hip or lease, history of
Summary	The land title is ke 4747 which was sh						the land title of PTD ng Estates.
	In Compliance	\boxtimes	Yes		No		Not Applicable
Indicator 3	-			should be cl	early demar	cated a	and visibly maintained
Summary	Area of Mill has be	en fen	ced and m	aintained.			
	In Compliance	\boxtimes	Yes		No		Not Applicable
Indicator 4	title and fair compe	ensations made	on that have available	e been or a	are being m	ade to	gal acquisition of land previous owners and een accepted with free
Sumary							l was built within the and Bukit Lawiang
	In Compliance		Yes		No		Not Applicable
Criterion 3	Customary land	right	S				
Indicator 1	Where lands are er that these rights are		•				
Summary	There is no customa or claims involving t which was shared b	he lan	d of the M	ill as it was	built within	the lar	nd title of PTD 4747
	In Compliance		ſes □	No 🗆	Not Applic	able	



Indicator 2	Maps of an appropriate scale showing extent of recognized customary rights shall be made available.						
Summary	There is no customary land in or surrounding Mill area. There are also no land disputes or claims involving the land of the Mill as it was built within the land title of PTD 4747 which was shared by Gunung Sumalayang and Bukit Lawiang Estates.						
	In Compliance ☐ Yes ☐ No ☐ Not Applicable						
Indicator 3	Negotiation and FPIC shall be recorded and copies of the relevant agreements should be made available.						
Summary	There is no customary land in or surrounding Mill area. There are also no land disputes or claims involving the land of the Mill as it was built within the land title of PTD 4747 which was shared by Gunung Sumalayang and Bukit Lawiang Estates.						
	In Compliance ☐ Yes ☐ No ☐ Not Applicable						
2.4 Princip	le 4 : Social responsibility, health, safety and employment condition						
Cuitouion 1	Social import concerns (SIA)						
Criterion 1	Social impact assessment (SIA)						
Indicator 1	Social impacts should be identified and plans should be implemented to mitigate the negative impacts and promote the positive ones.						
Summary	Sighted SOP No. MSPO-TH-03: Stakeholders Communication & Consultation Procedure. Dated 01st Nov 2017. SIA document sighted conducted in February 2019. A total of 30 respondents were involved as per survey form "Kaji Selidik SIA 2019". 5 particulars / elements were analyzed by the management. From the survey results, 75% positive impacts and 25% negative impacts have been identified. Analysis of the impacts and impact mitigation developed by the management as per document dated 28.02.2019 prepared by En. Ahmad Farhan B. Ali.						
	Among the impacts identified and the mitigation measures such as: 1. Smell from effluent pond: To develop a biogas plant to trap methane gas from anaerobic pond 2. Read conditions due to because whiches Read resistances are green.						
	 Road conditions due to heavy vehicles: Road maintenance program Release of black smoke: Installing ESP system and comply to DOE 						
	Seen in the review report, the mitigation plan, targeted date for completion and Person in-charge.						
	In Compliance ☐ Yes ☐ No ☐ Not Applicable						



Criterion 2	Complaints and grieva	nces				
Indicator 1	A system for dealing documented.	with complaints	and grievanc	es shall be	established and	
Summary	Sighted MSPO Procedure No: MSPO – TH -03, Re 2019 has been establishe as per Appendix 3 & 4	v: 0, Dated 1st N	November 2017	and third Rel	ease on 23 rd April	
	The procedure and flowchart outlined the mechanism to handle issues highlighted by all the stakeholders and resolved effectively, timely and appropriate manner that is accepted by all parties.					
	A complaint and grievand (Mill workers) are mostly			Complains re	ceive from internal	
	In Compliance	⊠ Yes	□ No		ot Applicable	
Indicator 2	The system shall be ab manner, which is accepted			fective, timely	y and appropriate	
Summary	Sighted, all the complaints and grievances being resolved in timely manner. Repair works / solutions were verified and signed by the person in-charge for this issue. Latest complain received on 06.01.2019 was attended and resolved the issue on 09.01.2019					
	In Compliance	⊠ Yes	□ No		ot Applicable	
Indicator 3	A complaint form shoul affected stakeholders ca			emises, wher	e employees and	
Summary	All internal employee and external stakeholders' can deliver their complaints and grievances directly to the management through filling the complaints form and place into the Drop Box at Mill Office.					
	In Compliance	⊠ Yes	□ No		ot Applicable	
Indicator 4	Employees and surround complaints or suggestion			e aware of its	existence and that	
Summary	Sighted the complaints a notice board. Policies an conducted on 31st Oct planned to be conducted	nd procedures has ober 2018 for 2	ve been briefed estates and 1	during stakeh	older meeting last	
	In Compliance	⊠ Yes	□ No		ot Applicable	
Indicator 5	Complaints and solutions available to affected stake			ll be documer	nted and be made	

Sighted complain records for the last 2018 for the mill. All the complains received from mill workers have been attended by the person in-charge.				
In Compliance	⊠ Yes	□ No	☐ Not	: Applicable
Commitment to cont	ribute to local si	ustainable develo	pment	
communities. Where the	he mill is an integ	gral part of a planta	tion, such cor	ntribution to local
Sighted several CSR ac	ctivities conducte	d by the mill such a	as:	
Selamat ke Te	mpat Kerja Pering	gkat Pejabat Perkes		-
In Compliance	⊠ Yes	□ No	☐ Not	: Applicable
Employees safety an	d health			
Safety and Health Ac	t 1994 and Facto	ories and Machine		
The policy being displayed at the Notice Board and awareness programme being conducted to all internal and external Stakeholders.				
In Compliance	⊠ Yes	□ No	□ Not	: Applicable
a) A safety and health b) The risks of all oper c) An awareness and employees exposed to i) all employees involvii) all precautions attact d) The management sat the place of work to assessment and contro (HIRARC). e) The management chemicals to ensure procupational Safety Hand Occupational Safet	policy, which is of rations shall be as training programm of chemicals used are adequately thed to products shall provide the accover all potential such as Hazard shall establish roper and safe hall elath (Classification and popolitication).	communicated and ssessed and docume which includes at the palm oil mill: y trained on safe with should be properly appropriate personally hazardous oped Identification, Risk Standard Operating and storage ion Packaging and nd Standard of Expensible person(s) for the session of the session o	implemented. nented. the following orking practic observed and al protective exations as ide (Assessment ag Procedure e in accordance Labeling) Reposure of Che	requirements for ces; and dapplied. equipment (PPE) entified in the risk and Risk Control for handling of ce to gulation 1997 mical Hazardous fety and health.
	In Compliance Commitment to continuous Maries Should communities. Where the community developments of the community developments of the community developments. Sighted several CSR and the Terminal Selamat ke Terminal Selamat	In Compliance Yes Commitment to contribute to local standard or communities. Where the mill is an integrate community development may be regard. Sighted several CSR activities conducted 1. Providing participants for "Progrant Selamat ke Tempat Kerja Pering 2. Upgrading facilities in mill Surad In Compliance Yes Employees safety and health An occupational safety and health posafety and Health Act 1994 and Factodocumented, effectively communicated Sighted the Occupational Safety & Health Act approved by En. Muzmi bin Mohallanguage. The policy being displayed at the Noconducted to all internal and external Sighted the Occupational safety and health paid A safety and health policy, which is conducted to all internal and external Sight Period (An awareness and training programmemployees exposed to chemicals used i) all employees involved are adequated ii) all precautions attached to products of the management shall provide the atthe place of work to cover all potentiassessment and control such as Hazard (HIRARC).	In Compliance Yes No Commitment to contribute to local sustainable development communities. Where the mill is an integral part of a planta community development may be regarded as a joint effort. Sighted several CSR activities conducted by the mill such a selamate ke Tempat Kerja Peringkat Pejabat Perkes Selamat ke Tempat Kerja Peringkat Pejabat Perkes 2. Upgrading facilities in mill Surau In Compliance Yes No Employees safety and health An occupational safety and health policy and plan which Safety and Health Act 1994 and Factories and Machiner documented, effectively communicated and implemented. Sighted the Occupational Safety & Health Policy. Establis was approved by En. Muzmi bin Mohamed. The policy is language. The policy being displayed at the Notice Board and acconducted to all internal and external Stakeholders. In Compliance Yes No The occupational safety and health plan shall cover the a) A safety and health policy, which is communicated and b) The risks of all operations shall be assessed and docun c) An awareness and training programme which includes employees exposed to chemicals used at the palm oil mill: i) all employees involved are adequately trained on safe wii) all precautions attached to products should be properly d) The management shall provide the appropriate personat the place of work to cover all potentially hazardous operassessment and control such as Hazard Identification, Risk (HIRARC). (HIRARC).	In Compliance Yes

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regulations and collective agreements.

- g) The management shall conduct regular two-way communication with their employees where issues that affect their business such as those related to employees' safety, health and welfare are discussed openly. Records from such meetings shall be kept and the concerns of the employees and any remedial actions taken shall be recorded.
- h) Accident and emergency procedures shall exist and instructions shall be clearly understood by all employees.
- i) Employees trained in First Aid shall be present at all mill operations. First Aid equipment should be available at each worksite.
- j) Records shall be kept of all accidents and be reviewed periodically a t quarterly intervals.

Summary

Sighted the Occupational Safety & Health Policy. Established on 01st March 2019, which was approved by CEO, Muzmi Bin Mohamed. The policy is written in Bahasa and English language. The policy being displayed at the Notice Board and awareness program to all the Stakeholders have been conducted.

Risk assessment was conducted through HIRARC based on the severity and the likelihood. HIRARC is consist of hazard identification (type of work activity, hazard & effect), Risk analysis (Existing risk control, likelihood, severity & risk) & Risk Control (Recommended control measures & PIC appointed are Staff or Executive). HIRARC sighted for the followings work operations such as:

- 1. Lab
- 2. Weighbridge
- 3. Loading ramp
- 4. Strerilizer
- 5. Crane
- 6. Tresher
- 7. Digester
- 8. Boiler

HIRAC was reviewed on 25.03.2019.

Training program for year 2019 have been developed by the mill management as per document MSPO-TH-P4-C6-1. A total of 17 programs were planned for this year. The training program includes:

- 1. HIRARC and PPE handling procedure
- 2. Fire drill and fire extinguisher safety
- 3. SOP for milling operations
- 4. Chemical handling procedure

Training and attendance records conducted in year 2019 for mill workers and personnel sighted during the audit.

The mill has provided appropriate PPE for all workers in their operations. PPE Issuance and replacement record (Individual) sighted for:

- 1. Staff/AP
- 2. Firemen
- 3. Kernel plant operator

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- 4. Loading ramp attendant
- 5. Crane attendant

During mill visit, sighted the workers have been trained with safety and the workers wear the PPE required by the workstation.

SOP for chemical handling in the mill sighted as per document No: MNL/OSH/2009/1-1.14 (SOP Transporting, receiving, handling, storage and disposal of chemicals) dated 01st March 2009.

CHRA report for Bukit Lawiang POM sighted during the audit. The report was prepared by QMSPRO Sdn Bhd (Report No. JKKP HIE 127/171-2(154)-2018/024. Medical Surveillance was conducted for 5 workers by RS Intan Medicare Sdn Bhd on 17.12.2018. All the workers are diagnosed as "fit to work".

The person in charge for OSH in Bukit Lawiang POM is En. Md. Nazri B. Md. Noh, Mill Manager. OSH Committee Chart 2019 and appointment letter to the committee sighted during the audit. There are 8 employee representative and 8 employer representatives in the organization.

Minutes of OSH meeting was available during the audit for both estates. The committee meeting has been conducted in LGS as follows:

- 1. 26th November 2018
- 2. 18th March 2019
- 3. 27th June 2019

Sighted the emergency procedure for the mill under Pelan Tindakan Kecemasan Kemalangan (Ref No: MNL/OSH/2009/1-1.21) dated 01st March 2009 for:

- 1. Injury
- 2. Poisoning
- 3. Death
- 4. Fire
- 5. Explosion
- 6. Boiler Failure
- 7. Chemical spillage

Emergency response plan include the emergency contact number, and also have Guidelines on Accident, Emergency Procedures and Exit routes as well as assembly point in file and pasted on notice board.

Training on emergency procedure has been conducted to mill workers on 20th to 30th June 2019. Fire drill training will be conducted at the year end.

During site visit to mill facility, emergency shower, eye wash and spill kits presence and in good working condition.

The Hospital Assistant is En. Mohd Firdzan bin Md Yatim under Bukit Lawiang Estate and also oversee all the Kluang Complex Estate & Mill safety and health related matters. The



latest 1st Aid Training was conducted by Dr. Nasrah from Klinik Bakti dated 14th May 2018

Sighted during mill visit, the mandore is carrying the First Aid Box for the workers under their purview. First aid kits are also available in high risk area such as workshop and chemical store.

JKKP 8 for year 2018 was submitted on 17th January 2019 which recorded total working hours of 396,800 with no accident.

However, one major non-conformity has been raised to Bukit Lawiang POM. No Medical Surveillance being conducted to Diesel Operator and Workshop Personnel as recommended in Chemical Health Risk Assessment 2018 under Regulation 27(1) USECHH.

In Compliance \square Yes \boxtimes No \square Not Applicable

Criterion 5 Employment conditions

Indicator 1

The management shall establish a policy on good social practice regarding human rights in respect of industrial harmony. The policy shall be signed by the top management and communicated to the employees.

Summary

Sighted in the Social Policy on Respect and protection of basic Human Rights of all Employees (including temporary, contract and/or foreign workers) Established on 1st March 2019 which was approved by En. Muzmi bin Mohamed. The policy is written in Bahasa and English language. This policy covers: -

- Mematuhi perundangan dan peraturan peraturan yang ditetapkan termasuk untuk undang –undang buruh, undang –undang hakmilik tanah serta perumahan pekerja.
- 2. Memastikan polisi persaraan minima dipatuhi.
- 3. Menyediakan latihan dan pembangunan yang berkaitan dengan peranan dan tanggungjawab pekerja dan kakitangan tersebut.
- 4. Melarang pengambilan tenaga kerja tidak sah secara paksaan dan pekerja di bawah umur.
- Membayar gaji kepada pekerja dan kakitangan berdasarkan perintah gaji minima
- 6. Menghormati dan melindungi hak asasi manusia dan pekerja (termasuk pekerja sementara, kontrak dan atau pekerja asing.
- 7. Tidak mengamalkan sikap diskriminasi dan prejudis terhadap jantina, bangsa, agama, kewarnegaraan dan pandangan politik.
- 8. Menyediakan persekitaran kerja yang harmoni kepada pekerja ,pelanggan dan orang yang berkepentingan.
- Memastikan Suasana kerja bebas daripada gangguan seksual samada secara langsung atau tidak langsung kepada semua pekerja, masyarakat dan pihak berkepentingan keseluruhannya.



The Policy being displayed at notice boards outside the office. Sighted, Briefing on Policies and all notifications to all workers was conducted on 01st January 2019 conducted by the mill assistant manager. Briefing was conducted during morning assembly in the mill. ☐ No ⊠ Yes In Compliance Not Applicable The management shall not engage in or support discriminatory practices and shall Indicator 2 provide equal opportunity and treatment regardless of race, colour, sex, religion, political opinion, nationality, social origin or any other distinguishing characteristics. Summary Sighted in the Social Policy on Free from discriminatory practices against sex, race, religion, nationality and political opinions. Established on 1st March 2019 which was approved by En. Muzmi bin Mohamed. No evidence of discrimination based on race, skin color, religion, gender, national origin, ancestry, disability, marital status, and sexual orientation was found in the mill. During interviews, it is clearly stated no forced labour at mill. During interviews, it is clearly stated no forced labour in the mill. No foreign workers employed in the mill. In Compliance ⊠ Yes No Not Applicable Management shall ensure that employees' pay and conditions meet legal or industry **Indicator 3** minimum standards as per Collective Agreements. The living wage should be sufficient to meet basic needs and provide some discretionary income based on minimum wage. Sighted in the Social Policy on Payment of the minimum salary as gazette by law. Summary Established on 1st March 2019 which was approved by En. Muzmi bin Mohamed. The policy is written in Bahasa and English language. Pay and conditions are documented in the workers' Contract Agreement and wage payment records / pay slip. The salary is according to 'Guidelines on the Implementation on the Minimum Wages'. National Wages Consultative Council Act 2018 (Act 732) Malaysian minimum salary is RM1100.00 as stated in the guidelines. Interview with both Mill staff and workers and with both male and female confirmed that they understand the terms and conditions of their employment. Sampled of worker salary taken as evidence in Mill; 1. Name: Abdul Rasyid Bin Yusof, Job: General Gang, Month: June 2019 Total income: RM 2,364.17 Deduction: KWSP (RM119.00) PERKESO (RM11.75), EIS (4.70), Advance (RM200.00), NUPW (RM8.00), TNB (RM2.00), Water (RM2.01) Net Income: RM 2,016.75 Name: Heshamudin Bin Abd Rahman, Job: General Gang, Month: June 2019



Total income: RM 1,886.04 Deduction: KWSP (RM126.00) PERKESO (RM9.25), EIS (3.70), Advance (RM300.00), Tabung Haji (RM50.00) NUPW (RM18.00), TNB (RM58.35), Water (RM15.68) Net Income: RM 1,305.10 Salary payment being made through bank. In Compliance Yes Nο Not Applicable Management should ensure employees of contractors are paid based on legal or industry **Indicator 4** minimum standards according to the employment contract agreed between the contractor and his employee. Sighted contract agreement between Contractor, Bin Seng Commercial Vehicles & Summary Transport and his workers. Sample employment contract for the lorry driver, Mohd Ismail Bin Selamat dated 01st January 2019. Payment to the worker evident during the audit, which is in compliance with minimum wage in Malaysia. In Compliance No Not Applicable The management shall establish records that provide an accurate overview of all **Indicator 5** employees (including seasonal workers and subcontracted workers on the premises). The records should contain full names, gender, date of birth, date of entry, a job description, wage and the period of employment. List of mill workers documented in "Senarai Nama pekerja Kilang Sawit Bukit Lawiang Summary Tahun 2019". The list includes workers name, IC number, Age, position, gender and date joined. Total workers in the mill is 81 workers. ⊠ Yes In Compliance ☐ No Not Applicable All employees shall be provided with fair contracts that have been signed by both **Indicator 6** employee and employer. A copy of employment contract shall be made available for each and every employee indicated in the employment records. Summary Sighted, the Employment contract for workers as "Tawaran Sebagai Pekerja Bergaji Hari" and Internal security Act 1960, Internal Security (Registeration of Labour) Regulation 1960 (Regulation 3) Register of Workman (In schedule Industry). Samples taken for Bukit Lawlang POM as below: Miss Nur Fitri Suria binti Mohd Rafi – Malaysian, Employee Number – 0807E Contract of employment dated 3/10/2016 2. Mr. Abd Rahman Ibrahim – Malaysian, Employee number – 02221E Contract of employment dated 15/10/1991 In Compliance No Yes Not Applicable



Indicator 7	overtime transparent		0,	that makes working hours and ers.	
Summary	Working hours is 8 hours. From Saturday to Thursday. The overtime maximum is 104 hours according to Malaysian Law. Mill has used punch card as a working time recording system. During site visit, sighted above data displayed at notice board.				
	In Compliance	⊠ Yes	□ No	☐ Not Applicable	
Indicator 8		gulations and coll	ective agreements	icated in the time records shall s. Overtime shall be mutually ble.	
Summary				d in the Employment Contract. hich agreed by both parties.	
	There is no complaint site interview. Seen, g			forced to work overtime during yed on notice board.	
	In Compliance	⊠ Yes	□ No	☐ Not Applicable	
Indicator 9	Wages and overtime regulations and collect		ented on the pay s	slips shall be in line with legal	
Summary	a worker. Workers i	nterviewed confir	med that they ar	all deductions and net salary of re being paid more than the e deductions being made.	
	Documented payslip Payment being made		to individual work	kers on the day of payment.	
	In Compliance	⊠ Yes	□ No	☐ Not Applicable	
Indicator 10	families or communi	ity such as incenti	ves for good work	employer to employees, their performance, bonus payment, ions and improvement of social	
Summary		and executives,	all of them are co	ent insurance. With regards to vered under EPF & SOCSO as	
	In Compliance	⊠ Yes	□ No	☐ Not Applicable	
Indicator 11	In cases where on- and have basic ame			ese quarters shall be habitable	
Summary				s quarters. Water is subsidized and electricity to be paid by	

Page **29** of **56**



		olish a policy to	prev	ent all forms	of sex	cual harassment and
zmi bin Mohamed. I prevent all forms of	The p	olicy is written ual harassment	in Ba	ahasa and En	ıglish l	anguage. The policy
-	•	-		harmoni kej	oada p	pekerja ,pelanggan
langsung ata	u tida	ak langsung ke	pada			
Compliance	× \	Yes		No		Not Applicable
d allow workers' owr h applicable laws ar ions relevant to the pployees shall have	n reprind regarders	resentative(s) gulations. Emp dustry or orga right to orga	to fac loyee nize nize	cilitate collectes shall be go themselves and negotia	tive bagiven for coate the	argain in accordance reedom to join trade collective bargaining. eir work conditions.
zmi bin Mohamed respect the right of der the following nur f. Menghormati	The p all ei nber: dan	policy is written mployees to fo : melindungi h	in Barm on ak a	ahasa and Er r join trade u sasi manusia	nglish nion h a dan	language. The policy has been stated
Compliance		Yes		No		Not Applicable
					ed. Th	ne minimum age shall
ablished on 1 st Marc licy is written in Baha e policy on Children a ted under the follow	th 20 asa ar and yo ing n	19 which was nd English lang oung persons sumber:	appro Juage hall r	oved by En.	Muzm yed or	i bin Mohamed. The exploited. has been
	hted in the Social Pozmi bin Mohamed. The prevent all forms of der the following nurse has a server on a relevant to the poloyees shall have a poloyees exercising percussions. Compliance The management shall discovered allow workers' own happlicable laws are ons relevant to the poloyees shall have a poloyees exercising percussions. The in the Social Pozmi bin Mohamed. The present the right of der the following nurse for the following nurse for the following nurse for the management shall did and young percussions. Compliance In Menghormatic pekerja semental server in Baharang pengengangang pengengang pen	zmi bin Mohamed. The prevent all forms of sexular the following number: h. "Menyediakan personal dan orang yang in the following at a second day of the following at a second day of the following number on the following number of the following nu	hted in the Social Policy. Established on zmi bin Mohamed. The policy is written prevent all forms of sexual harassment der the following number: h. "Menyediakan persekitaran kerja dan orang yang berkepentingar i. "Memastikan Suasana kerja bebas langsung atau tidak langsung ke berkepentingan keseluruhannya." Compliance Yes e management shall respect the right or dallow workers' own representative(s) in applicable laws and regulations. Empons relevant to the industry or organ ployees shall have the right to organ ployees exercising this right should be processions. hted in the Social Policy. Established on zmi bin Mohamed. The policy is written respect the right of all employees to forder the following number: f. Menghormati dan melindungi here pekerja sementara, kontrak dan Compliance Yes ildren and young persons shall not be emply with local, state and national legislatid and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporablished on 1st March 2019 which was a light and young person policy is incorporable.	hted in the Social Policy. Established on 1st Memore and Memore an	hted in the Social Policy. Established on 1st March 2019 warni bin Mohamed. The policy is written in Bahasa and Enprevent all forms of sexual harassment and violence at der the following number: h. "Menyediakan persekitaran kerja yang harmoni keledan orang yang berkepentingan." i. "Memastikan Suasana kerja bebas daripada ganggulangsung atau tidak langsung kepada semua pekeberkepentingan keseluruhannya" Compliance Yes No e management shall respect the right of all employees to dallow workers' own representative(s) to facilitate collect applicable laws and regulations. Employees shall be gons relevant to the industry or organize themselves inployees shall have the right to organize and negotian ployees exercising this right should not be discrimitercussions. hted in the Social Policy. Established on 1st March 2019 warmi bin Mohamed. The policy is written in Bahasa and Entrespect the right of all employees to form or join trade under the following number: f. Menghormati dan melindungi hak asasi manusian pekerja sementara, kontrak dan atau pekerja asin. Compliance Yes No ildren and young persons shall not be employed or exploit mply with local, state and national legislation. idd and young person policy is incorporated in the Sociablished on 1st March 2019 which was approved by En. iciy is written in Bahasa and English language e policy on Children and young persons shall not be employed or exploit ted under the following number: d. Melarang pengambilan tenaga kerja tidak sah seca	hted in the Social Policy. Established on 1st March 2019 which we carn bin Mohamed. The policy is written in Bahasa and English I prevent all forms of sexual harassment and violence at the weater the following number: h. "Menyediakan persekitaran kerja yang harmoni kepada padan orang yang berkepentingan." i. "Memastikan Suasana kerja bebas daripada gangguan se langsung atau tidak langsung kepada semua pekerja, meter berkepentingan keseluruhannya" Compliance Yes No Dalam Policy on representative(s) to facilitate collective berken applicable laws and regulations. Employees shall be given from relevant to the industry or organize themselves for comployees shall have the right to organize and negotiate the poloyees exercising this right should not be discriminated percussions. hted in the Social Policy. Established on 1st March 2019 which we zemi bin Mohamed. The policy is written in Bahasa and English respect the right of all employees to form or join trade union have the following number: f. Menghormati dan melindungi hak asasi manusia dan pekerja sementara, kontrak dan atau pekerja asing. Compliance Yes No Dalam Policy is incorporated in the Social Polablished on 1st March 2019 which was approved by En. Muzmi icy is written in Bahasa and English language e policy on Children and young persons shall not be employed or ted under the following number: d. Melarang pengambilan tenaga kerja tidak sah secara pai



However, one major non-conformity has been raised to Bukit Lawiang POM. Sighted from the Employee Register, a worker En. Faizun Aiman was appointed on 02.05.2019. The employee being designated as a Crane Operator. He is yet to complete his 18th birthday which is on 08th July born in 2001. The Engagement of young person is against Children And Young Persons (Employment) Act 1966 for heavy duty work. **In Compliance** Yes \bowtie No Not Applicable Criterion 6 **Training and competency** All employees and contractors shall be appropriately trained. A training programme shall Indicator 1 include regular assessment of training needs and documentation, including records of training. Summary Mill activity and training program has been documented in document no: MSPO-TH-P4-C6-1, dated 01.01.2019. Training identified for year 2019 in the mill categorized into OSH, Environmental and MSPO. Sighted few of training records for the training conducted such as: 1. Date: 20 – 30 June 2019 Subject: Latihan SOP Operasi Kilang & Amalan Baik Station: Crane, Press & Kernel Plan 2. Date: 20-26 May 2019 Subject: Prosedur tindakan Kecemasan dan Peti Kecemasan Station: Grading, Loading Ramp, Sterilizer & Capstan In Compliance \boxtimes Yes No Not Applicable Training needs of individual employees shall be identified prior to the planning and **Indicator 2** implementation of the training programmes in order to provide the specific skill and competency required to all employees based on their job description. Summary Yearly training plan is created based on Training Needs Analysis for workers involved in the operations. Sighted the Training Need Analysis of all workers, staffs and Management which are based on their competencies and job description. No In Compliance \boxtimes Yes Not Applicable A continuous training programme shall be planned and implemented to ensure that all **Indicator 3** employees are well trained in their job function and responsibility in accordance to the documented training procedure. Summary The Mill has a comprehensive annual training plan for its staffs and workers and this was sighted in the training records file for each staffs and workers Trainings conducted were recorded in the various trainings record and completed with attendance records, training materials and photographs of the training. In Compliance \boxtimes Yes No Not Applicable



2.5 Principle 5: Environment, natural resources, biodiversity, and ecosystem services

Criterion 1 Environmental management plan Indicator 1 An environmental policy and management plan which shall be in line with the relevant country and state environmental laws shall be established, effectively communicated and implemented. Summary TH Plantations Berhad has established Environmental Policy signed by Mr Muzmi Bin Mohamed; Chief Executive Officer dated 01.03.2019. TH Plantations Berhad is committed towards implementing the following practices: 1. To execute estates and mill operations in line with relevant legislations and the Environment Quality Act. 2. To practice a "Zero Burning" policy on new land development and replanting activities 3. To ensure that estates and mill activities follow the quidelines of current industry practices: and 4. To promote and provide the awareness on environmental protection to all employees and stakeholders. □ No ⊠ Yes In Compliance Not Applicable Indicator 2 The environmental management plan shall cover the following: a) An environmental policy and objectives; b) The aspects and impacts analysis of all operations. Summary Mill has established Environmental Aspect Impact by Operations, Ref No: MSPO-TH-P5-CI-1 for all its' activities in year 2019. The objective is to identify all activities or aspects of the Estate that have impact to the environment. The EIA assessment findings are recorded in document titled Identifications Environmental Aspect Impact by Operations and last revised by En. Ahmad Farhan Bin Ali, The Mill Assistant Manager. The Assessment being revised on 1st January 2019. Sighted, The Environmental Aspect Impact by Operations covering the following operations: Office and Laboratory 2. Receptions 3. Processing 4. Power Plant 5. Treatment Plant 6. Workshop 7. Store 8. Product Storage In Compliance ⊠ Yes □ No П Not Applicable



Indicator 3 An environmental improvement plan to mitigate the negative impacts and to promote the positive ones, shall be developed, implemented and monitored.

Summary

Environmental Impact / Risk Matrix and Risk / Impact Value Table have been established in the Environmental Risk Assessment Form. Environmental consequences are classified into 5 categories: Insignificant, minor, moderate, major, Catastrophic. Likelihood are categorized into rare, unlikely, possible, likely and almost certain. Finally, the environmental ratings are classified as low (1-4), medium (5-12) and high (15-25). The Environmental Risk Assessment has identified columns for Process, Major activity, aspect, impact, risk assessment and risk control. The Environmental Risk Assessment indicate the Mill activities and mitigation measures as follows: -

Process / Area	Aspect	Impact	Management Control			
Office & Lab	ooratory					
Toilet	Foul smell from human sewage waste in toilet	Water & Air Pollution	Ensure sanitary system in good order include septic tank and repair any damage			
	Chemical spillage during sampling activities	Land Contamination	2. Spill kit & Use of suitable PPE			
	Foul smell from extraction test in laboratory	Land contamination and water & Air Pollution	3. To ensure LEV in good order and repair any damage, Use of suitable PPE			
PROCESSING PLANT						
Sterilization	Discharge of condensate during sterilization process	Land contamination, water & noise pollution	Using suitable ear plug to protect earing during working at noise area Noise Signage			
Threshing	EFB produce from threshing activities	Land contamination Water Pollution	1. Monitor and ensure disposal of EFB to Estate going smoothly			
PRODUCT S	PRODUCT STORAGE					
Storage and despatch of	Spillage and leakage of CPO during storage	Land contamination	Maintain bunds in good condition			
CPO & Kernel	and despatch	Water Pollution	Monitor and ensure pump and piping system in good order.			



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	In Compliance	\boxtimes	Yes] No		Not App	licable
Indicator 4	A programme to promote improvement plan.	the	positive	impacts	should b	e included	in the c	continual
Summary	Sighted the continuous imp	rovem	ent plan,	dated 22	nd May 20	019 as listed	d herein:	-
	ENVIRONMENTAL							
	Issue		Mitigati					
	1 Pemuliharaan alam sek	itar	Semula kesedai) di kaw	asan kila kalangar	semula (ing bagi m n pekerja	ewujudka	ın
	2 Memantau prestasi POI			li DO Test				
	3 Oil losses dan moi content tinggi	sture	Peleraia		tandan k	nch Press osong lebih		
	4 Bau busuk dan pemar global	asan	Bina Lo	ji Biogas				
	In Compliance		Yes] No		Not App	licable
Indicator 5	An awareness and training pall employees understand towards achieving the object	he po						
Summary	Sighted the Mill training pro on the training for Pengenc dated 25th February 2019 a	lalian	Schedule	Waste co	nducted l			
	In Compliance		Yes] No		Not App	licable
Indicator 6	Management shall organiz about the environmental qu				workers	where con	cerns of	workers
Summary	Sighted the minute meetin dated 25th February 2019 a					y the Mill A	ssistant I	Manager
	In Compliance		Yes] No		Not Appl	licable

Criterion 2 Efficiency of energy use and use of renewable energy **Indicator 1** Consumption of non-renewable energy shall be optimized and closely monitored by establishing baseline values and trends shall be observed within an appropriate timeframe. There should be a plan to assess the usage of non-renewable energy including fossil fuel, electricity and energy efficiency in the operations over the base period. Summary A monthly record on energy consumption for both renewable and non-renewable sources were also maintained documented. It is monitored to optimise use of renewable energy. The data is compiled for comparison and control for future improvement with aim of gradual reduction particularly diesel. Under the energy management plan 2019 the mill aimed for reduction plan among others; 1) Educate workers on fuel saving practice. 2) Avoid leakages during vehicles maintenance. Diesel (liter) Year FFB (MT) Litres/Mt 2016 152,776 190,970 0.80 2017 157,294 213,011 0.74 190,466 2018 178,568 0.94 2019 65,269 101,885 0.64 The baseline value was at 0.82. No In Compliance Not Applicable Palm oil millers shall estimate the direct usage of non-renewable energy for their operations, **Indicator 2** including fossil fuel, and electricity to determine energy efficiency of their operations. **Summary** Sighted estimated budget of direct usage of non-renewable energy for 2019 at 137,627 liters of Diesel and FFB at 165,000 Mt or 0.82 lt / Mt FFB. In Compliance ⊠ Yes No Not Applicable The use of renewable energy should be applied where possible. **Indicator 3** The mill uses by product of FFB production as renewable energy source where 30% of fibre Summary and 7% or nut shell are extracted from FFB production for boiler operations. Biogas plant expected to run in 2020 For 2018, the mill has generated 3,186,080 kWh from the re-utilization of biomass residue produced. In Compliance ⊠ Yes No Not Applicable



Criterion 3 Waste management and disposal

Indicator 1 All waste products and sources of pollution shall be identified and documented.

Summary

TH Plantations Berhad has established the MSPO Procedure; Title: Waste Management. MSPO-TH-05; Rev 0; dated 01.11.2017, revised 10.01.2018. The MSPO Procedure describes the following implementation;

- 1) Waste management flow
- 2) Scheduled waste disposal flow
- 3) Domestic waste disposal flow

Domestic	Mill & Housing Area	Rubbish, plastic, bottle, can, paper, glass, clothing
Scheduled Waste	 Chemical at Lab PPE use by operator Machinary Electrical Maintenance Paints 	 Empty Chemical container Rags and gloves Empty lubricant container Used Filter Spent oil Used menthol Empty paint
Rubber material	Use of shovel and tractor	Tire
Scrap	Mechanical maintenance work	Scrap Iron
Emission	Transportation vehicle, tractor Boiler & genset operation Mill operating	 GHG Emission Black smoke Dust particle

 $oxed{oxed}$ Yes $oxed{oxed}$ No $oxed{oxed}$ Not Applicable

Indicator 2

A waste management plan shall be developed and implemented, to avoid or reduce pollution. The waste management plan should include measures for:

- a) Identifying and monitoring sources of waste and pollution.
- b) Improving the efficiency and recycling potential of mill by-products by converting them into value-added products.

Summary

TH Plantations Berhad has established MSPO Procedure; Title: Waste Management; Ref No MSPO-TH-05; Dated 10th January 2018.

At Mill the schedule waste was disposed by license contractor approved by DOE. Last disposal was on 7/5/2019 by Kualiti alam Sdn Bhd, Ladang Tanah Merah Division A3, 71960 Bukit Pelanduk, Negeri Sembilan. Sighted the following disposal items: -

SW CODE	Consignment Note Number	Weight (Kg)
409	090925003, 090925006	118 , 35
305	090925008	195
410	090925001	37
109	090925007	81
417	090925009	22

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A waste management plan identified as follows: -

Type of Waste	Items	Action Taken				
Scheduled Waste - 1.	Used	Collect & record used lubricants				
1. Empty Chemical	lubricants	2. Store items under lock & key				
container		3. Pit up" Used Lubricant" signage				
2.Rags and gloves		4. Disposed off the item through				
3.Empty lubricant		registered purchaser				
container	Empty	Follow DOE requirement				
4.Used Filter	Pesticide	2. Collect and place the empty chemical,				
5.Spent oil	Containers	lubricant, paint, rag, glove, used filter				
6.Used mentol		3. Reuse empty lubricant container for				
7.Empty paint		keeping spent oil				
Domestic Waste - Mill	Rubbish,	1. Provide adequate garbage bins and				
& Housing Area	plastic,	collect to disposed at landfill				
	bottle, can,	2. Provide recycle bins at mill and				
	paper, glass,	housing				
	clothing	3. Burning of waste must be prohibited				
Rubber Material –	Wheel	Reuse for decoration of mill landscape				
Used tyre	loader,					
	tractor					

In Compliance ☐ Yes ☐ No ☐ Not Applic	ab)	(
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Indicator 3

The palm oil mill management shall establish Standard Operating Procedure for handling of used chemicals that are classified under Environment Quality Regulations (Scheduled Waste) 2005, Environmental Quality Act, 1974 to ensure proper and safe handling, storage and disposal. Scheduled waste shall be disposed as per Environmental Quality Act 1974 (Scheduled Wastes) Regulations, 2005.

Summary

Tabung Haji Group of Plantations Standard Operation Manual (OSH); Ref. No: MNL/OSH/2009/1-1.14; Safe Operating Procedure (Transporting, Receiving, Handling, Storage and Disposal of Chemicals); Date 01st March 2009.

Handling of any used chemical products in the mill is under controlled and carried out by qualified person which have attended certain training.

However, one major non-conformity has been raised to Bukit Lawiang POM. Details as per below:

- 1. No evidence, the spill Lubricant Oil under the gen set machine being trapped and treated for schedule waste.
- 2. Seen, the Used Batteries at the workshop compound. The disposal is against TH Plantations Berhad, Waste Management Procedure, Ref No: MSPO TH-05, Rev: 0, Date 01st Nov 2017 (Revised on 10th Jan 2018) and Environmental Quality Act 1974; Environmental Quality (Scheduled Wastes) Regulations 2005.



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	In Compliance	☐ Yes ⊠ No	☐ Not Applicable
Indicator 4	Domestic waste sh environment and w		nimize the risk of contamination of the
Summary		or linesite area is managed by (P86A Block 11 -Gunung Sumal	the estate. All domestic wastes are layang Estate).
	In Compliance		☐ Not Applicable
Criterion 4	Reduction of poll	ution and emission including	greenhouse gas
Indicator 1			conducted, including greenhouse gas led wastes, solid wastes and effluent.
Summary	The polluting activ	vities are identified and docum ties, Green House Assessmen	ented in Identification of Polluting 8 t and Management Plan To Reduce 19. The assessment as stated herein:-
	Activity Steam and electricity generation	discharge from boiler operation	Mitigation 1. Control boiler smoke emission to comply with DOE requirement 2. Control mill processing to reduce genset operation 3. To plan develop system for reducing dependency on genset operation
	Mill processing	contamination / pollution due to discharge of POME. Anaerobic process to treat POME can produce methane gas. 2.Reducing natural resource due to water consumption for FFB processing 3.Noise pollution generated from operation of mill machinary	 To prevent overflow from effluent pond and furrow To maintain bod Level of POME discharge for land application is below 100ppm To capture methane gas to reduce global warming To reduce water consumption below 1.60 Mt water / Mt FFB To ensure workers wearing ear protection at high noise level area
	Transportation of FFB, CPO, OK, EFB	Black smoke from vehicle can cause emission and GHG pollution	Regular service and maintenance of vehicle

In Compliance oxtimes Yes oxtimes No oxtimes Not Applicable

Indicator 2 An action plan to reduce identified significant pollutants and emissions shall be established and implemented.



Document No.: MSPO-PART4-D1-ASA1-AUDRPTFIN-ibi-RB Summary Action plan to reduce significant pollutants and emissions has been established as evident in Identification of Polluting & Emission of Activities, Green House Assessment and Management Plan To Reduce Polluting & Emission Format dated 1st January 2019. In Compliance ⊠ Yes ☐ No Not Applicable Palm oil mill effluent (POME) shall be treated to ensure compliance with standards as **Indicator 3** stipulated in the relevant Environmental Quality (Prescribed Premises) (Crude Palm Oil) Regulations 1977. POME discharge limits and method should be in accordance with the respective state and national policies and regulations Summary POME sample was taken and analyzed a Felda Palm Industries Sdn Bhd. Sighted the analysis certification; MABB 1051/19; dated 29th May 2019. The result is compliance with the regulation by Department of Environment. The POM is treating POME in accordance to the DOE Limits for final Discharge into land application, Flatbeds System. Sighted the DOE approval letter for land application. The final POME is to the Gunung Sumalayang Estate by trenches for land application. Site inspection confirms that the effluent treatment plant meets the requirements set by DOE (Jadual Pematuhan). Verification from the documents confirms that effluent discharges are sampled on a monthly basis and founds meeting requirements set by DOE. In Compliance Yes No Not Applicable Criterion 5 **Natural water resources** The management shall establish water management plans to maintain the quality and **Indicator 1** availability of natural water resources (surface and ground water).

The water management plan may include:

- a) Assessment of water usage and sources.
- b) Monitoring of outgoing water which may have negative impacts into the natural waterways at a frequency that reflects the mill's current activities.
- c) Ways to optimize water and nutrient usage and reduce wastage (e.g. having in place systems for re-use, night application, maintenance of equipment to reduce leakage, collection of rainwater, etc).

Summary

TH Plantations Berhad has established the MSPO Procedure; Title: Water Management Plan-TH-08; Rev 0; Date 10/01/2018. Sighted the water management plan for 2019 as follows:-

1. Identification of Water Source

Source of Water	Use of Water
River Water –	1. Raw water source.
Sungai	2. Treated water to supply water for mill operation
Sembrong Kecil	
Local authority	1. Domestic water for housing and mill canteen &
-Syarikat Air	office
Johor	

2. Management Action Plan

Management Action	Period
Record water usage	Monthly
Analyze water quality and ensure compliance with legal requirements for in house treated water and used for drinking either from river or bore well	Annually
Analyze POME water quality to ensure compliance with legal requirements when discharge to natural water course	Annually
Plan to gradually phase out discharge of POME	N/A
Analyze ground water table if bore well is used for water supply	N/A
Apply ways to optimize water and nutrient usage to reduce wastage	At appropriate time interval

	In Compliance		Yes	□ No		Not Applicable
Indicator 2	Where open disch gradually phase it	_				nills should undertake to tional regulations.
Summary	The effeluents are Pematuhan. The fir		_			oved by DOE in Jadua state by trenches.
	DOE (Jadual Pem	atuha	n). Verifica	ation from the	documents	the requirements set by confirms that effluen equirements set by DOE
	In Compliance		Yes	□ No		Not Applicable



2.6 Principle 6: Best practices

Criterion 1 Mill management

Indicator 1 Standard operating procedures shall be appropriately documented and consistently implemented and monitored.

Summary

The mill has implemented Good Milling Practice (GMP) as observed during the audit visit. The mill processed its own estates (30%) and external suppliers (70%). The Mill Capacity is 40 Mt/Hour - Conventional system.

Bukit Lawiang Palm Oil Mill has 5 types of Manuals-

- 1. Standard Operating Procedure (SOP) Manual Milling Operation
- 2. Standard Operating Procedure (SOP) manual Occupational Safety & Health
- 3. Standard Operating Procedure (SOP) manual Technical Mill Operation Procedure
- 4. Standard Operating Procedure (SOP) manual Office Admistration
- 5. Standard Operating Procedure (SOP) manual Finance
- The mill SOP Technical Mill Operation Procedure established on 1st March 2009 described all stages of operation that includes the following;
 - a. Weighbridge
 - b. Weighbridge Reception of FFB
 - c. Weighbridge Delivery of Product
 - d. Loading Ramp Station
 - e. Loading Ramp Station FFB Grading
 - f. Sterilizer Station
 - g. Threshing/ Press Station
 - h. Clarification
 - i. Kernel Station
 - j. Depericarper Station
 - k. Boiler House
 - I. Water Treatment Plant
 - m. Capital Contract
 - n. Specification
 - o. Fresh fruit Bunch Grading
 - p. Laboratory & Laboratory Test Methods
 - g. Effluent Treatment Plant
 - r. To determine Month End FFB/OER/KER Declaration
 - s. Problem Solving Guide (PSG)
 - 2. The mill SOP Occupational Safety & Health established on 1st March 2009 comprised the following;
 - a. Standard Operation manual
 - b. Introduction to Management of Occupational Safety and Health (OSH)
 - c. THP's OSH Policy & Guiding Principles



- d. Occupational Safety Responsibilties
- e. Establishment of Safety and Health Committee
- f. Hazard Analysis
- g. Establishment of Safe Operating Procedure (Work Safety Procedure)
- h. Etc
- 3. The Mill SOP Milling Operation established on 1st March 2009 includes the following;
 - a. Reception Station
 - b. Sterilizing Station
 - c. Threshing Station
 - d. Pressing Station
 - e. Clarification Station
 - f. Depericarping Station
 - g. Kernel Recovery Station
 - h. Boiler Station
 - i. Effluent Treatment Plant
 - j. Product Storage and Despatch (latest addendum 21st March 2011)
 - k. Quality Assurance and Process Control
 - I. Mill Laboratory
 - m. Arahan Kerja Bergambar
- 4. The Standard Operation Procedures (20) for the MSPO implementation includes as below:
 - 1. SOP 1 Internal Audit
 - 2. SOP 2 Management Review
 - 3. SOP 3 Stakeholder Communication & Consultation Procedure
 - 4. SOP 4 FFB Traceability
 - 5. SOP 5 Waste Management
 - 6. SOP 6 Environmental management Plan (EMP)
 - 7. SOP 7 Rare, Threatened, Endangered & High Biodiversity Management
 - 8. SOP 8 Water Management Plan
 - 9. SOP 9 Training & Competency

In Compliance	⊠ Yes	☐ No		Not Applicable
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Indicator 2 All palm oil mills shall implement best practices.

Summary

The mill is not certified by MPOB Codes of Milling Practice (CoP). However, mill has implemented Good Milling Practice (GMP) based on its own SOP's.

As evidence, the mill is operating in accordance to Jadual Pematuhan – Syarat-Syarat Lesen Premis Minyak Kelapa Sawit Mentah, Jabatan Alam Sekitar Negeri Johor Ref No. ASJ(B)31/152/000/046Jld.7(02) . The license No 002354 valid until 30.06.2020

The mill is complying with the BOD limit stipulated under 3.0 Pengurusan Efluen - "Kepekatan Oksigen Biokimia Yang hendak dilupuskan (BOD, 3 hari, 30°C) bagi efluen daripada "Facultative Pond No. 4" hendaklah tidak melebihi 100mg/l". Sighted effluent



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	discharge monitoring for Bukit Lawiang POM. The effluent final discharge being analysis on daily basis.						
	In Compliance	⊠ Yes	□ No		Not Applicab	le	
Criterion 2	Economic and fin	ancial viability	plan				
Indicator 1	A documented bus attention to econom						
Summary	Bukit Lawiang POM budget includes the period of three year Charges, Processing and Management P	e projected FFB s from 2019 unti g cost, Despatch	to be processe I 2021. It is also and Depreciat	d, CPO and Pl incorporated it ion. Sighted d	K production frems such as Goodmented Bu	for the General	
	Supply Ba	ase/FY	FY 2019	FY 2020	FY 2021		
	Bukit Lawiang Est		31,458	35,000	39,000		
	Gunung Sumalaya		23,356	25,000	27,000		
	Dealers	9 _00 ()	110,186	110,000	104,000		
			,	,	,		
	Total FFE	3 (mt)	165,000	170,000	170,000		
	Projected C		19.32	19.50	19.75		
	Projected		5.00	5.00	5.00		
		,					
	Production Cost	(RM/Mt CPO)	58.02	56.00	57.00		
	Forecast Price (451.00	400.00	450.00		
	In Compliance	⊠ Yes	□ No	□ N	ot Applicable		
Criterion 3	Transparent and	fair price deali	ng,				
Indicator 1	Pricing mechanism effectively impleme	s for the produ		ervices shall l	oe documente	ed and	
Summary	The pricing of all Co	ontract Works is	base from Procu	ırement Depar	tment at HQ.		
	However, the pricin Agreement between on Membeli dan Me March 2019. The co	n TH Plantations enerima BTS und	Berhad and Tra er Contract Nun	aders. Sample nber KSBL(04)	taken on Maj MMB/2019 dat	u Jaya	

Sighted signage of FFB pricing (daily and last month MPOB average price) at the weighbridge as a reference for the external FFB suppliers.

In Compliance \square Yes \square No \square Not Applicable



Indicator 2	All contracts shall be fair, legal and transparent and agreed payments shall be made in a timely manner.
Summary	Sighted a contract agreement on "Menerima dan Membeli BTS untuk Kilang Sawit Bukit Lawiang" between TH Plantations Berhad - Bukit Lawiang POM and Medan Sawit Sdn Bhd contract No. KSBL (06) MMB/2019. Sighted "9. Cara Bayaran - 9 (I) Bayaran akan dibuat di peringkat Ibupejabat iaitu bayaran pendahuluan sebelum 20hb dan bayaran akhir pada 10hb setiap bulan". (ii) Bayaran sebenar untuk jumlah penghantaran BTS pada bulan berkenaan akan dibuat setelah ditolak bayaran pendahuluan dan baki bayaran akan dibuat dalam masa tujuh (7) hari selepas pengumuman harga minyak sawit mentah dan isirong sawit yang dikeluarkan oleh MPOB" However, one major non-conformity has been raised to Bukit Lawiang POM. No evidence, Contract Agreement between Bukit Lawiang Palm Oil Mill and En. Ramly bin Mahadi, I/C No 570720-04-5819 on Upah Potong Rumput Di Kawasan Kilang Sawit Bukit Lawiang since being awarded the work in 2013.
	In Compliance ☐ Yes ☐ No ☐ Not Applicable
Criterion 4	Contractor
Indicator 1	In case of the engagement of contractors, they shall be made to understand the MSPO requirements and shall provide the required documentation and information.
Summary	The mill is having 6 Contractors for transporting CPO:- 1. Syarikat Bariyah Zainal – KSBL/01/CPO/2019 2. Bin Seng Commercial Vehicles & Transport– KSBL/02/CPO/2019 3. Sabilah Holidays Sdn Bhd– KSBL/03/CPO/2019 4. Three's Marketing Enterprise– KSBL/04/CPO/2019 5. Yew Tan enterprise Sdn Bhd– KSBL/05/CPO/2019 6. Syarikat Yogeswari Agency Sdn Bhd– KSBL/06/CPO/2019 Sighted Type of Contract: "Menyediakan Tenaga Buruh dan Pengangkutan bagi kerja-kerja Mengangkut Minyak sawit Mentah (CPO) dari Kilang Sawit Bukit Lawiang ke Kilang Penapis signed between Messrs Syarikat Yogeswari Agency Sdn Bhd and En. Md Nazri Bin Md Noh (Mill Manager) on 01.03.2019 valid till 31.12.2019. The Mill will verify the work done by the contractor before payment is made. The Contract Agreement is attached with Term and Condition (MSPO Requirement) that the contractor have to abide prior to the commencement of work. In Compliance Yes No Not Applicable
Indicator 2	The management shall provide evidence of agreed contracts with the contractor.
Summary	Contract agreements between the mill and its contractors are well documented and recorded at POM office. Seen in the contract agreement that both site agreed with the term and condition.



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	All the contractors also aware that mill will be certified under MSPO. Therefore, the contractor has been instructed by mill management to follow the MSPO standard requirement when carrying out their work in the mill premise.							
	In Compliance	⊠ Yes		No 🗆	Not Applicable			
Indicator 3	The management through a physical	•	• •	ved auditors to v	erify the assessments			
Summary	July 2019. Sighted accepted address the auditors are quality and the sum of t	audit plan o Mr. Ahma ualified MSP cept the GG	dated 9th July d Anuar bin Sa O auditor. As _I	2019 (2nd Revision) 2019 (2nd Revision) 30 (2nd Revision) 30 (2nd Revision) 31 (2nd Revision) 32 (2nd Revision) 32 (2nd Revision) 32 (2nd Revision) 33 (2nd Revision) 36 (2nd Revision) 36 (2nd Revision) 37 (2nd Revision) 38 (2nd Revision) 39 (2nd Revision) 39 (2nd Revision) 30 (2	MSPO auditor on 17th sed) which have been ager, CEO'S Office. All TH Plantations Berhad, h a physical inspection			
	In Compliance	⊠ Yes		No 🗆	Not Applicable			
2.7 Details	of Audit Findings							
Details Non-Cor	nformity							
- See Appendix	В-							
Details of Area	of Concern							
Nil								
	worthy / Positive Find							
	ve and highly comm				tablishing directions for			

- the middle and upper management in complying with the MSPO certification.
- 2) Good cooperation and commitment from the management and staff

Appendix A: Audit Plan

AGENDA				
Date	Time	Subjects	Lead Auditor	Auditor
14 th July 2019	TBA	Travelling from Ampang, Selangor – Kluang, Johor.	IBI	FB/MRB
15 th July 2019	08:00 - 09:00	 Centralize Opening Meeting at Bukit Lawiang POM: Presentation by the manager/coordinator Presentation by Lead Auditor. Confirmation of assessment scope and finalize Audit plan (including stakeholder's consultation – where applicable). 	IBI	FB/MRB
	09:00 – 13:00	Document Audit: Public documents, SOPs, Policies, Internal audit, Production & Supply chain records, FFB pricing, Review on SEIA documents and records, payment records, complaint records, workers records, training records, permits, CIP, etc.	IBI	FB/MRB
	10:30 – 12:30	 Mill inspection: Workshop, Laboratory, Environment, OHS, Chemical Stores, Workers Welfare and Interview, Clinic, Landfill, Mill Housing, Schedule Waste, POME and etc. 	IBI	FB/MRB
	13:00 - 14:00	> Lunch/Rest	IBI	FB/MRB
	14:00 – 16:00	 Continue document review Public documents, SOPs, Policies, Internal audit, Production & Supply chain records, FFB pricing, Review on SEIA documents and records, payment records, complaint records, workers records, training records, permits, CIP, etc. 	IBI	FB/MRB
	16:00 – 17:00	 Verify any outstanding issues, auditor discussion and end of audit for day 1. 	IBI	FB/MRB

AGENDA				
Date	Time	Subjects	Lead Auditor	Auditor
16 th July	08:00 - 13:00	Bukit Lawiang Estate	IBI	FB/MRB
2019		Document Audit:		
		 Public documents, SOPs, Policies, Internal 		
		audit, Production & Supply chain records,		

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	10:30 – 12:30	FFB pricing, Review on SEIA documents and records, payment records, complaint records, workers records, training records, permits, CIP, etc. Estate inspection: Field inspection, boundary inspection, fertilizer application, field spraying, harvesting, workers interview, buffer zone, conservation area, office, workshop, agriculture best practices, chemical store, and pre-mixing, etc.	IBI	FB/MRB
	13:00 - 14:00	> Lunch/Rest	IBI	FB/MRB
	14:00 – 16:00	 Continue document review Public documents, SOPs, Policies, Internal audit, Production & Supply chain records, FFB pricing, Review on SEIA documents and records, payment records, complaint records, workers records, training records, permits, CIP, etc. 	IBI	FB/MRB
	16:00 – 17:00	Verify any outstanding issues, auditor discussion and end of audit for day 2.	IBI	FB/MRB
AGENDA				
Date	Time	Subjects	Lead Auditor	Auditor
1 7th 1				
17 th July 2019	08:00 - 13:00	 Gunung Sumalayang Estate ➤ Document Audit: • Public documents, SOPs, Policies, Internal audit, Production & Supply chain records, FFB pricing, Review on SEIA documents and records, payment records, complaint records, workers records, training records, permits. CIP, etc. 	IBI	FB/MRB
	10:30 - 12:30	 Document Audit: Public documents, SOPs, Policies, Internal audit, Production & Supply chain records, FFB pricing, Review on SEIA documents and records, payment records, complaint records, workers records, training records, permits, CIP, etc. Estate inspection:	IBI	FB/MRB
		 Document Audit: Public documents, SOPs, Policies, Internal audit, Production & Supply chain records, FFB pricing, Review on SEIA documents and records, payment records, complaint records, workers records, training records, permits, CIP, etc. Estate inspection: Field inspection, boundary inspection, fertilizer application, field spraying, harvesting, workers interview, buffer zone, conservation area, office, workshop, agriculture best practices, chemical store, 		

	15:30 – 16:00	Verify any outstanding issues and auditor discussion	IBI	FB/MRB
	16:00 – 17:00	 Centralize Closing Meeting at Gunung Sumalayang Estate: Chaired by the audit Lead Auditor Welcome and introduction by the Lead Auditor Presentation of findings by the audit team Questions & answers and Final summary by Lead Auditor End of assessment 	IBI	FB/MRB
18 th July 2019	TBA	Travelling from Kluang, Johor to Ampang, Selangor.	IBI	FB/MRB

Appendix B: Non-Conformity details

Non-Conformities Identified During This Audit Major Nonconformities: The following NC's were raised for this audit. TH Plantations Bhd **Company Name** Initial Stage 1 Initial Stage 2 Stage of Audit Surveillance Recertification Part 4: General Principles for Palm Oil Mills **Audited Standard Client Number** GGC-D1-MSPO-2018 17th July 2019 NC No. / Ref. D1/MSPO/MAJOR/01 **Date Detected Bukit Lawiang POM Target Completion** 90 days Site(s) concern 4.4.4.2 Maior **Normative** The occupational safety and health plan should cover the following: Reference and e) The management shall establish Standard Operating Procedure for handling of Requirement chemicals to ensure proper and safe handling and storage in accordance to Occupational Safety Health (Classification Packaging and Labeling) Regulation 1997 Occupational Safety Health (Use and Standard of Exposure of Chemical Hazardous to Health) Regulation 2000 **NC Type** ☐ Minor ☐ Area of Concern **Description of** No Health Surveillance being conducted to all chemical handlers in the mill. **Non-Conformity NC Objective Evidence:** No Medical Surveillance being conducted to Diesel Operator and Workshop Personnel as recommended in Chemical Health Risk Assessment 2018 under Regulation 27(1) USECHH. **Lead Auditor Signature: Client Signature:** Root cause Analysis (to be filled by client): No Medical Surveillance was conducted to Diesel Operator and Workshop Personnel due to budget constraint in 2018. The cost per person was RM500. Corrective action planned (to be filled by client): Diesel Operator and Workshop Personnel will undergo for the coming Medical Surveillance in December 2019. **Preventive Action (to be filled by client):** 1. To include additional cost of Medical Surveillance in 2020 budget.

To conduct refresher course for the related staff.

Daview of severe		tive setion (t	a ha filla	- I		J Ad:La.			
Review of correct		`			•		•	4	- 4.5
The evidence submitted was justified and the major non-compliance is closed. Continuous implementation will be further verified in the next surveillance assessment.									
NC Closed: ⊠ Ye	es 🗌 No		Site verif	ica	tion: 🗌] Yes 🗵] No		
Date Verified: 12	th October	2019	Le	ead	Audit	or Signa	ture:		
Por L									
Company Name		TH Plantations	s Bhd						
Stage of Audit		Initial Stage 1	L			Initial S	tage 2		
		Surveillance				Recertifi	cation		
Audited Standard	l	Part 4: Genera	al Principle	es f	or Palm	oil Mills			
Client Number		GGC-D1-MSPC	D-2018						
NC No. / Ref.	D1/MSPO/N	MAJOR/02	Date De	ete	cted		17 th July 201)19	
Site(s) concern	Bukit Lawia	ing POM	Target (Cor	npletio	on	90 days		
Normative	4.4.5.14 Ma	•							
Reference and		nd young person y with local, sta				-	exploited. The minim	un	ı age
Requirement	· .	<u></u>							
NC Type		∐ Minor		Are	a of Co	ncern			
Description of Non-Conformity	Evidence, e	employed worke	ers below :	18	years o	ld.			
NC Objective Evid	lence:								
Sighted from the Employee Register, a worker En. Faizun Aiman was appointed on 02.05.2019. The employee being designated as a Crane Operator. He is yet to complete his 18th birthday which is on 08 th July born in 2001. The Engagement of young person is against Children And Young Persons (Employment) Act 1966 for heavy duty work.									
Lead Auditor Sign			Cli	ien	t Sign	ature:			
JC.	10 mg - Si								
Root cause Analys	sis (to be fi	illed by client)):						
There was some m	nisunderstan	ding on definit	ion of mir	nim	ium ap	pointmen	t age of an employ	ee	. Mill
-	•						ore months to compl		
-				anc	no err	or auring	the registration prod	ces	s.
Corrective action	•					1	. 1.		11: 1
_							providing a manual o below 18 years old		
Preventive Action	(to be fille	nd by client):							



To conduct refreshe	r course for	the related staf	f				
Review of correct	ive/preven	tive action (to	o be fi	illed by Le	ead Audito	r)	
The evidence submit will be further verific					nce is closed.	. Continuous impleme	entation
NC Closed: ⊠ Ye	es 🗌 No		Site v	erification:	⊠ Yes □] No	
Date Verified: 12	th October	2019		Lead Aud	litor Signa	ture:	
Many -							
		<u> </u>					
Company Name		TH Plantations		nd			
Stage of Audit		Initial Stage 1	-		Initial S		
		Surveillance			Recertifi	cation	
Audited Standard		Part 4: Genera		•	alm Oil Mills		
Client Number	1	GGC-D1-MSPC)-2018				
NC No. / Ref.	D1/MSPO/N	MAJOR/03	Date	Detected		17 th July 201	9
Site(s) concern	Bukit Lawia		Targe	et Comple	etion	90 days	
Normative	4.5.3.3 Maj						
Reference and						rd Operating Proced der Environmental	
Requirement						Quality Act, 1974 to	
		safe handling,				, ,	
		waste shall b Waste) Regula			per Enviro	nmental Quality Ac	t 1974
NC Type		☐ Minor		Area of	Concern		
Description of	Sighted, Sp	ent Lubricant O	il and l	Used Batte	ries at the G	en Set Room and Wo	orkshop
Non-Conformity	compound.						
NC Objective Evidence: 1. No evidence, the spill Lubricant Oil under the gen set machine being trapped and treated for schedule waste.							
	Satteries at t	he workshop co	mpour	nd. The dis	sposal is aga	ainst TH Plantations	Berhad.
2. Seen, the Used Batteries at the workshop compound. The disposal is against TH Plantations Berhad, Waste Management Procedure, Ref No: MSPO TH-05, Rev: 0, Date 01 st Nov 2017 (Revised on 10 th Jan 2018) and Environmental Quality Act 1974; Environmental Quality (Scheduled Wastes) Regulations 2005.							
Lead Auditor Sign	ature:			Client Sig	gnature:		
1	Sun S			•	_	<u></u>	
	1		_				
Root cause Analys				anilla e e d	da a la altre tra		
 Spilled Lubricant Oil under the Gen Set was due to spillage during maintenance work. Mill management overlooked on proper storage of Used Batteries. 							

Corrective action	planned (t	o be filled by	client)):					
 To maintain proper dispose Keeping Used 	sal.				·		Scheduled waste stor	e b	efore
Preventive Action	•					<u> </u>			
To conduct refresher of	course for the	related staff.							
Review of correct	ive/preven	tive action (t	o be fi	illed l	by Lea	d Audito	r)		
The evidence submit will be further verific					nplianc	e is closed	. Continuous impleme	enta	ation
NC Closed: ⊠ Ye	es 🗌 No		Site v	erifica	ition: [☐ Yes 🗵	No		
Date Verified: 12	th October	2019		Lead	l Audi	tor Signa	ture:		
				6	Zu	7			
Company Name		TH Plantations				1			
Stage of Audit		Initial Stage 1	L			Initial S		ĻĻ	_
4 !!! LO. 1	•	Surveillance	10:			Recertifi	cation	LL	
Audited Standard		Part 4: General Principles for Palm Oil Mills							
Client Number	T	GGC-D1-MSPC							
NC No. / Ref.	D1/MSPO/N		Date				17 th July 2019	9	
Site(s) concern	Bukit Lawia		Targe	et Co	mpleti	ion	90 days		
Normative	4.6.3.2 Maj		مما مہ	d trai	acnaro	at and agr	and naumants shall b	0 n	nada
Reference and Requirement	in timely m	-	eyai ai	iu trai	isparei	it allu agr	eed payments shall b	e II	naue
NC Type	Major	Minor	, Г	7 Ar	ea of C	ncern			
	<u>∠</u> Majoi			_ AIG	ca or c	JIICEIII			
Description of Non-Conformity No evidence sighted during audit.									
NC Objective Evid	lence:								
							n. Ramly bin Mahadi, awiang since being a		
Lead Auditor Sign	ature:			Clie	nt Sigr	nature:			
K	Sungar					<	3:		
Root cause Analys	sis (to be fi	lled by client):	1					
Mill management over	looked this m	atter.							



Area of Concern:

Corrective action planned (to be	e filled by client):						
New Contract Agreement between Bukit Lawiang Palm Oil Mill and En. Ramly Bin Mahadi, I/c No; 570720-04-5819 on Upah Potong Rumput di Kawasan Kilang Sawit Bukit Lawiang.							
Preventive Action (to be filled by	y client):						
Mill management will provide a checklis	t of Contract Agreement for review and update purpose.						
Review of corrective/preventive	e action (to be filled by Lead Auditor)						
The evidence submitted was justified will be further verified in the next su	d and the major non-compliance is closed. Continuous implementation urveillance assessment.						
NC Closed: ⊠ Yes □ No	Site verification: ☐ Yes ☒ No						
Date Verified: 12th October 201	9 Lead Auditor Signature:						
	Par L						
Minor Nonconformities:	Non-were raised during this audit.						

Non-were raised during this audit.

Non-Conformities Identified During The Previous Audit

Minor Nonconf	formities:	The following NC's being raised during previous audit						
Company Name	TH Plantations Berl	H Plantations Berhad – Kluang Complex						
Audit Type	MSPO – Stage 1] Stage 2 🛭	ASA 🗌					
Audited Standard	Part 4 : General Pri	art 4 : General Principles for Palm Oil Mills						
Client Number								
NC No. / Ref.	Will be generated automatically in sys		ate Detected	12 th may 2018				
Site(s) concern	Bukit Lawiang POM	Та	rget Completion	Next Surveillance Audit				
Normative Reference and Requirement	4.4.2.2 Minor The system shall be able to resolve disputes in an effective, timely and appropriate manner that is accepted by all parties							
NC Type	☐ Major 🖂	Minor	Area of Concern					
Description of Non-Conformity	No evidence the Coappropriate manner		nd Grievances being resolv	e in an effective, timely and				
	date of action taken	•		nint and Grievances form that nely and appropriate manner.				
Root cause Analy	sis (to be filled by cl	ient):						
			Date of Action and actu ledge in handling this task	ial completion data into the since it is new procedure.				
Corrective action	planned (to be filled	by client):						
consultat b) Included c) Included	tion on the correct un the planned date of references no in the	sage of the action and complaint	cedure MSPO-TH-03; Stak form to include the dates. actual completion date. form Rev 1 for traceability	eholders communication and and registration.				
Preventive ACTION	(to be filled by clier	it):						

To establish a complaints and grievance log w	ith status especially action taken and completion date.
Review of corrective/preventive action (to be	filled by Lead Auditor)
All the evidence submitted were found adequa	ate and therefore this minor non-compliance is closed.
NC Closed: ⊠ Yes □ No	Site verification: Yes No
Lead Auditor Signature:	Client Signature: MD NAZRY BIN MD NOH PENGURUS / URUTER KILANG SAWIT BUNT LAWIANG
Date: 12 th May 2018	Date: 18th July 2018

Area of Concern:	The following AOC being raised during previous audit
Area or concern.	The following ACC being raised during previous addit

No.	AOC
1.	Seen, Emergency Response Plan reference number in Tabung Haji Group of Plantations Standard Operating Procedure is MNL/OSH/2009/1-1.21 dated 1 st March 2009 and under "Pelan Tindakan Kecemasan Kemalangan / Kecederaan" is MSPO-TH-P4-C4-2 dated 1 st January 2018.
2.	Based on Fire Services Act, 1998, Requirement of fire certificate 28. (1) Every designated premises shall require a fire certificate. (2) A fire certificate shall be renewable annually.
	Provided that if in the opinion of the Director General there exists in the premises mentioned in this subsection any fire hazard, the Director General may require such premises to be subject to periodic inspection and any necessary direction may be issued to the owner of such premises for due compliance of the provisions of this Act.

Appendix C: List of Stakeholders Contacted

Internal Stakeholders

- 1) TH Plantation Pusa Complex [Mill] Management team and staff
- 2) Gender Committee Representatives
- 3) Local Workers Representatives
- 4) Foreign Workers Representatives

External Stakeholders

NIL